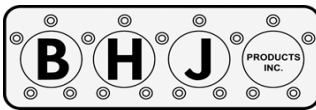
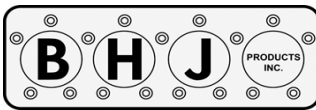


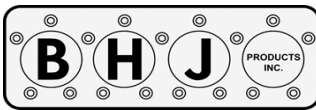
Block Tooling				
Catalog Page	Description	Part Number	Racer Net Retail	
4	Line Boring Fixture Cam Tunnel Kit (Specify Application)	LBF-1-CB	11,338.75	
4	Line Boring Fixture Addl. Cam Boring Setup (Specify App.)	LBF-CTSU	640.00	
4	Line Boring Fixture Universal Mains Kit	LBF-1-MB	12,351.25	
4	Line Boring Fixture Convert Mains Kit To Cam Tunnel (Specify App.)	LBF-SU-CB	4,102.50	
4	Line Boring Fixture Convert Cam Tunnel Kit To Mains	LBF-SU-MB	4,660.00	
4	Line Boring Fixture Carbide Insert for Cast Iron, Cam or Mains Boring Bars	LBF-CI-	22.50	
4	Line Boring Fixture Carbide Insert for Aluminum, Fits Cam Boring Bar	LBF-CI-AL	32.50	
4	Line Boring Fixture Insert Screw for Cam Boring Cartridge	LBF-IS	15.00	
4	Line Boring Fixture Tool Holder for Cam Boring Bar	LBF-THC	350.00	
4	Line Boring Fixture Long Tool Holder for Cam Boring Bar	LBF-THCS	532.50	
4	Line Boring Fixture Tool Holder for Mains Boring Bar	LBF-THM	425.00	
4	Line Boring Fixture Adjustment Wrench for Cam Boring Tool Holder	LBF-SW	26.25	
4	Line Boring Fixture Torx Wrench for Tool Holder	LBF-TW27	20.00	
4	Distributor Alignment Fixture for Small Block Chevy (for LBF & CTA)	DAF-1	305.00	
5	Cam Tunnel Alignment Fixture (Specify Application)	CTA-1	1,245.00	
5	Cam Tunnel Alignment Fixture Step-Up Kit (Specify Application)	CTA-SU	358.75	
5	Cam Tunnel Alignment Fixture Replacement Bushing Pair (Specify Size)	CTA-AB	106.25	
5	2-inch Precision Support Bar (Nominal 40" Length)	BAR	163.75	
5	2-inch Precision Support Bar (Specially Machined)	BAR-SPEC	343.75	
5	Main Bearing Bore Adapter Rings (to 3.00" O.D.) See App. Chart	AR-XX-2XXX	98.75	
5	Main Bearing Bore Adapter Rings (over 3.00" O.D.) See App. Chart	AR-XX-3XXX	122.50	
6	Blok-Tru Basic Kit	BT1-B	647.50	
6	Blok-Tru Basic Kit Mopar 5.7/6.1 Hemi	BT1-B-MP6.1	668.75	
6	Blok-Tru Kit Ford Modular Motor Upgrade, Parts Only	BT1-B-FOMODUP	51.25	
6	Blok-Tru Plate Ford Modular Motor Retrofit for Existing Plate	BT1-B-FOMODRF	70.00	
6	Blok-Tru Mopar 5.7/6.1 Hemi Step-Up Kit	BT1-MP6.1-SU	573.75	
6	Blok-Tru Standard Index Plate Only	BT1-IP	453.75	
6	Blok-Tru Mopar 5.7/6.1 Hemi Index Plate Only	BT1-IP-MP6.1	475.00	
7	Blok-Tru Fixed Stand Kit	BT1-SK	1,981.25	
7	Blok-Tru Table Extension Bar	BT1-EB	188.75	
7	Blok-Tru SV Kit	BT1-SV	1,162.50	
7	Blok-Tru SV Kit w/ Clamping V-Blocks	BT1-SV-C	1,315.00	
7	Blok-Tru WV 570 Kit	BT1-WV570	2,722.50	
7	Blok-Tru WV 2.250 Kit	BT1-WV2250	1,146.25	
8	Blok-Tru 60-Degree V-6 Adapter	BT1-V6	128.75	
8	Blok-Tru Chevrolet 348/409 V8 Adapter	BT1-348/409	160.00	
8	Blok-Tru Fixed Stand Set	BT1-FSS	858.75	
8	Blok-Tru Adjustable Stand Set	BT1-ASS	1,400.00	
8	Blok-Tru V Blocks (Pair)	BT1-V	175.00	
8	Blok-Tru Clamping V Blocks (Pair)	BT1-V2	353.75	
8	Blok-Tru Roll Over Lock	BT1-RL	415.00	
8	Deck Height Micrometer	DHM-1	455.00	
8	Deck Height Bore Extension	DHBE-1	212.50	
8	Blok-Tru WV 2.250 Adapter Sleeves	BAR-WV-AS	133.75	
8	Blok-Tru Mounting Base for Rottler SFO Surfacers	BT1-MB-SFO	1,617.50	
9	Bor-Tru Kit (Most Applications, Specify)	BTK-	626.25	
9	Bor-Tru Kit for Chevy LS Series	BTK-CHLS	952.50	
9	Bor-Tru Deck Plate Only (Specify Application)	BTDO-	376.25	
9	Bor-Tru Plate Counterboring Added to Plate at Top of Bolt Holes	BT-CB	37.50	
9	Bor-Tru Dowel Pin Hole Cutter (Ring Dowel Applications Only)	BTD-CUT	168.75	
9	Stepped Dowel for B.B. Chev	BTSD-CHB	15.00	
9	Stepped Dowel for S.B. Ford	BTSD-FOS	15.00	
9	Stepped Dowel for B.B. Ford	BTSD-FOB	15.00	



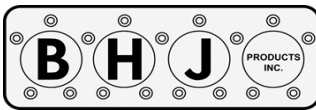
Block Tooling				
Catalog Page	Description	Part Number	Racer Net Retail	
10	Lifter-Tru Kit for American Motors V-8.	LTK-AMC	2,281.25	
10	Lifter-Tru Kit for Chevy S.B.	LTK-CH-S	1,893.75	
10	Lifter-Tru Kit for Chevy B.B.	LTK-CH-B	2,425.00	
10	Lifter-Tru Kit for Chevy SB2	LTK-CH-SB2	2,157.50	
10	Lifter-Tru Kit for Chevy V-6	LTK-CH-V6	1,915.00	
10	Lifter-Tru Kit for Ford S.B.	LTK-FO-SVO	2,281.25	
10	Lifter-Tru Kit for Ford Cleveland	LTK-FO-CL	2,281.25	
10	Lifter-Tru Kit for Ford B.B.	LTK-FO-B	2,281.25	
10	Lifter-Tru Kit for Ford FE	LTK-FO-FE	2,281.25	
10	Lifter-Tru Kit for Ford G.N. V-6	LTK-FO-V6GN	1,915.00	
10	Lifter-Tru Kit for GM (Buick) V-6	LTK-GM-V6	2,361.25	
10	Lifter-Tru Kit for GM LS Series	LTK-GM-LS	2,157.50	
10	Lifter-Tru Kit for Holden 308 V8	LTK-HOL-V8	2,157.50	
10	Lifter-Tru Kit for Mopar S.B.	LTK-MP-S	2,157.50	
10	Lifter-Tru Kit for Mopar R3 S.B.	LTK-MP-SR3	2,157.50	
10	Lifter-Tru Kit for Mopar R5 S.B.	LTK-MP-SR5	3,078.75	
10	Lifter-Tru Kit for Mopar B.B. (Wedge & Hemi)	LTK-MP-B	2,281.25	
10	Lifter-Tru Kit for Mopar B.B. BradAnderson/Keith Black Hemi	LTK-MP-B-BA/KB	2,066.25	
10	Lifter-Tru Kit for Mopar B.B. Alain Johnson TFX Hemi	LTK-MP-B-AJTFX	CALL	
10	Lifter-Tru Kit for Olds V-8	LTK-OL-V8	2,281.25	
10	Lifter-Tru Kit for Pontiac V-8	LTK-PO-V8	2,281.25	
10	Lifter-Tru Step-Up Kit for American Motors V-8	LTSU-AMC	1,162.50	
10	Lifter-Tru Step-Up Kit for Chevy S.B.	LTSU-CH-S	763.75	
10	Lifter-Tru Step-Up Kit for Chevy B.B.	LTSU-CH-B	1,306.25	
10	Lifter-Tru Step-Up Kit for Chevy SB2	LTSU-CH-SB2	1,038.75	
10	Lifter-Tru Step-Up Kit for Chevy V-6	LTSU-CH-V6	796.25	
10	Lifter-Tru Step-Up Kit for Ford S.B.	LTSU-FO-SVO	1,162.50	
10	Lifter-Tru Step-Up Kit for Ford Cleveland	LTSU-FO-CL	1,162.50	
10	Lifter-Tru Step-Up Kit for Ford B.B.	LTSU-FO-B	1,162.50	
10	Lifter-Tru Step-Up Kit for Ford FE	LTSU-FO-FE	1,532.44	
10	Lifter-Tru Step-Up Kit for Ford G.N. V-6	LTSU-FO-V6GN	796.25	
10	Lifter-Tru Step-Up Kit for GM (Buick) V-6	LTSU-GM-V6	1,242.50	
10	Lifter-Tru Step-Up Kit for GM LS Series	LTSU-GM-LS	1,038.75	
10	Lifter-Tru Step-Up Kit for Holden 308 V8	LTSU-HOL-V8	1,038.75	
10	Lifter-Tru Step-Up Kit for Mopar S.B.	LTSU-MP-S	1,038.75	
10	Lifter-Tru Step-Up Kit for Mopar R3 S.B.	LTSU-MP-SR3	1,038.75	
10	Lifter-Tru Step-Up Kit for Mopar R5 S.B.	LTSU-MP-SR5	1,960.00	
10	Lifter-Tru Step-Up Kit for Mopar B.B. (Wedge & Hemi)	LTSU-MP-B	1,162.50	
10	Lifter-Tru Step-Up Kit for Mopar B.B. BradAnderson/Keith Black Hemi	LTSU-MP-B-BA/KB	1,260.00	
10	Lifter-Tru Step-Up Kit for Mopar B.B. Alain Johnson TFX (1.9" & 2.0")	LTSU-MP-B-AJTFX	CALL	
10	Lifter-Tru Step-Up Kit for Olds V-8	LTSU-OL-V8	1,162.50	
10	Lifter-Tru Step-Up Kit for Olds Rocket S.B.	LTSU-ORB	372.50	
10	Lifter-Tru Step-Up Kit for Pontiac V-8	LTSU-PO-V8	1,162.50	
10	Lifter-Tru Cutter (.843, .875, .906, .937, 1" O.D. x 8.50" or 10.25" Long)	LT-CUT-XXXX	373.75	
10	Lifter-Tru Cutter (1.062" O.D. x 8.50" or 10.25" Length)	LT-CUT-1.062L	461.25	
10	Lifter-Tru Cutter with 2.250" Long Pilot (.843-1" O.D.)	LT-CUT-LP	411.25	
10	Lifter-Tru Cutter with 2.250" Long Pilot (1.062" O.D.)	LT-CUT-1.062L-Lp	498.75	
10	Lifter-Tru Piloted Center Drill	LT-CUT-PCD	293.75	
10	Lifter-Tru Piloted End Mill	LT-CUT-PEM	316.25	
10	Lifter-Tru Piloted Roughing Drill	LT-CUT-PRD	325.00	
10	Lifter-Tru Oil Galley Drill (7/16" or 3/8")	LT-OGD-XXX	70.00	
10	Lifter-Tru Alignment Pilot	LT-AP	75.00	
10	Lifter-Tru Bushing Drivers (.843, .875, .906, .937, 1.062")	LT-BD-XXX	60.00	
10	Hand-Finishing Reamer (.843, .875, .906")	LT-FR-XXX	142.50	
10	Lifter-Tru End Plates (Pair)	LT-EP	837.50	
10	Lifter-Tru Angle Adapter Blocks (Most Applications)	LT-AB-	257.50	
10	Lifter-Tru Angle Adapter Blocks for Chevy B.B. w/ +.250 Raised Cam	LT-AB-CBR1	477.50	
10	Lifter-Tru Angle Adapter Blocks for Chevy B.B. w/ +.400 Raised Cam	LT-AB-CBR2	477.50	
10	Lifter-Tru Angle Adapter Blocks for Chevy B.B. w/ +.600 Raised Cam	LT-AB-CBR3	477.50	



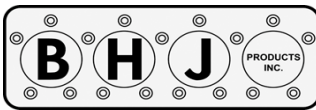
Block Tooling				
Catalog Page	Description	Part Number	Racer Net Retail	
10	Lifter-Tru Angle Adapter Blocks for Chevy B.B. w/ +.625 Raised Cam	LT-AB-CBR4	477.50	
10	Lifter-Tru Angle Adapter Blocks for Mopar R5 S.B.	LT-AB-MP-SR5	477.50	
10	Lifter-Tru Pair Adapter Feet (Most Applications)	LT-AF-	175.00	
10	Lifter-Tru Pair Adapter Feet Chevy B.B.	LT-AF-CH-B	350.00	
10	Lifter-Tru Pair Adapter Feet Mopar R5 S.B.	LT-AF-MPSR5	350.00	
10	Lifter-Tru 5/8"-18 Adjustment Sleeves (Pair)	LT-AS	20.00	
10	Lifter-Tru Adjustment Sleeve Spacer	LT-AS-S	10.00	
10	Lifter-Tru Front Support Bracket	LT-BKT	218.75	
10	Lifter-Tru Cam Tunnel Mandrel Sleeves for Chevy S.B.	LT-CTMAS-CH-S	172.50	
10	Lifter-Tru Cam Tunnel Mandrel Sleeves for Chevy B.B.	LT-CTMAS-CH-B	188.75	
10	Lifter-Tru Cam Tunnel Mandrel Sleeves for Ford S.B & B.B.	LT-CTMAS-FO-	188.75	
10	Lifter-Tru Cam Tunnel Mandrel Sleeves for Mopar	LT-CTMAS-MP	188.75	
10	Lifter-Tru Cam Tunnel Mandrel (Specify Application)	LT-CTM-	481.25	
10	Lifter-Tru Upper Guide Plate (Specify Application)	LT-UGP-	531.25	
10	Lifter-Tru Upper Guide Plate for 1.062" Cutters (Specify Application)	LT-UGP1062-	767.50	
10	Lifter-Tru 1.062 Upper Guide Plate Upgrade with New Kit (Add)	LTK-UGP1062-UP	355.00	
10	Lifter-Tru Positioning Rings (Specify Application)	LT-PR-	CALL	
11	Lifter Bore Honing Kit	LBH-1	900.00	
11	Lifter Bore Hone Replacement Shoes (All Sizes)	LBH-SH	41.25	
11	Lifter Bore Hone Replacement Stones (Course, Fine, Cast Iron)	LBH-ST	37.50	
11	Lifter Bore Hone Stone Shim	LBH-STs	17.50	
11	Lifter Bore Hone Shoe Screw	LBH-RSS	3.75	
11	Lifter Bore Sleeves - See Separate Price Sheet	LBS-		
11	Dowel-Tru Kit for Chevrolet, B.O.P.	DTK-CH	473.75	
11	Dowel-Tru Kit Crankshaft-Flange Mount for Chevrolet, B.O.P.	DTK-C-CH	598.75	
11	Dowel-Tru Kit for Ford or Mopar	DTK-	540.00	
11	Dowel-Tru Kit Crankshaft-Flange Mount for Ford or Mopar (Specify)	DTK-C-	665.00	
11	Dowel-Tru Dowel 6 Pack for Chevy	DT6-CH	83.75	
11	Dowel-Tru Long Dowel 6 Pack for Chevy	DT6-CH-LONG	103.75	
11	Dowel-Tru Dowel 6 Pack for S.B. Ford	DT6-FOS	111.25	
12	Cam-Crank Center Distance Gauge (Specify, Mains 3" & Under)	CCG-1-	371.25	
12	Cam-Crank Center Distance Gauge (Specify, Mains Over 3")	CCG-1-	395.00	
12	Cam-Crank Center Distance Gauge Step-Up Kit (Specify, Mains 3" & Under)	CCG-A-	251.25	
12	Cam-Crank Center Distance Gauge Step-Up Kit (Specify, Mains Over 3")	CCG-A-	275.00	
12	Oil Groove Cutter for Std. Chevy S.B., TRW or B.B. Bearing Bore	OGC-1	1,310.00	
12	Oil Groove Cutter for 2.250" or 2.283"	OGC-1-RB	1,377.50	
12	Oil Groove Cutter for 2.478"	OGC-1-RB2478	1,463.75	
12	Oil Groove Cutter to Fit S.B. Chev Main Bearing Bore	OGC-2	1,463.75	
12	Oil Groove Cutter Expanding Chuck for Std. Chevy S.B., TRW or B.B.	OGC-CH (Select)	251.25	
12	Oil Groove Cutter Expanding Chuck for 2.250" or 2.283"	OGC-CH-RB	311.25	
12	Oil Groove Cutter Expanding Chuck for 2.478"	OGC-CH-RB2478	358.75	
12	Oil Groove Cutter Expanding Chuck to fit 2.641" Mains	OGC-CH2.641M	358.75	
12	Oil Groove Cutter Control Ring for 2.478"	OGC-CR2478	118.75	
12	Oil Groove Cutter Control Ring for Std. Chev S.B., TRW, B.B., 2.250" or 2.283"	OGC-CR (Select)	103.75	
12	Oil Groove Cutter Control Ring for 2.641" Mains	OGC-CR2.641M	118.75	
12	Oil Groove Cutter Cutter to fit Chevy B.B., 2.250" or 2.283"	OGC-CU (Select)	163.75	
12	Oil Groove Cutter Cutter to fit Std. Chevy S.B. or TRW	OGC-CU (Select)	156.25	
12	Oil Groove Cutter Cutter for 2.478" or OGC-2 for 2.641" Mains	OGC-CU (select)	187.50	
12	Cam Bearing Installer	CBT-1	1,113.75	
12	Cam Bearing Installer with 1 Bearing Size Plug Only	CBT-1-A	606.25	
12	Cam Bearing Installer Additional Plug (Specify)	CBT-1-AP-	60.00	
12	Cam Bearing Installer Plug for 60mm & Up Roller & Babbitt (Specify)	CBT-1-AP-	111.25	
12	Cam Bearing Installer Draw Bar Key	CBT-1-DBK	56.25	
12	Cam Bearing Installer Draw Bar Extender	CBT-1-DBX	61.25	
12	Cam Bearing Installer Bearing Removal Spacer	CBT-1-RS	16.25	
13	Fuel Pump Push Rod Fixture S.B. Chevy	FPPR-CHS	1,037.50	
13	Cummins 14mm Head Bolt Fixture	HBF-CU-14	1,172.50	
13	Cummins 14mm Head Bolt Fixture Oversize Dowel Hole Kit	HBF-CU-CB	248.75	
13	Cummins 14mm Head Bolt Fixture Dowels (Pair)	HBF-CU-DOWEL	16.25	



Block & Head Tooling				
Catalog Page	Description	Part Number	Racer Net Retail	
14	O-Ring Groove Cutter Starter Kit for Copper Gaskets	ORG-3-SK-CG	1,506.25	
14	O-Ring Groove Cutter Starter Kit for M.L.S. Gaskets	ORG-3-SK-MLS	1,461.25	
14	O-Ring Groove Cutter Starter Kit for Fel-Pro Loc Wire Gaskets	ORG-3-SK-FPLW	1,400.00	
14	O-Ring Groove Cutter Starter Kit for Diesel Street	ORG-3-SK-DS39	1,461.25	
14	O-Ring Groove Cutter Starter Kit for Diesel Fire Rings	ORG-3-DR120	1,405.00	
14	O-Ring Groove Cutter Head for Small & Large Bore Applications	ORG-3	1,152.50	
14	O-Ring Groove Cutter Replacement Short Handle	ORG-SH	237.50	
14	O-Ring Groove Cutter Depth Gauge	ORG-DG	202.50	
14	O-Ring Groove Cutter Cutting Insert .039, .048, .050, .060 or .085" Wide	ORG-IXXX	45.00	
14	O-Ring Groove Cutter Cutting Insert .120" Wide	ORG-I120	50.00	
14	O-Ring Groove Cutter Stainless Steel or Copper Wire 12' Roll (.041")	ORG-W041	12.50	
14	O-Ring Groove Cutter Stainless Steel or Copper Wire 1 lb. Roll (.041")	ORG-W041-LB	61.25	
14	O-Ring Groove Cutter Stainless Steel Wire 12' Roll (.051")	ORG-W051	12.50	
14	O-Ring Groove Cutter Stainless Steel Wire 1 lb. Roll (.051")	ORG-W051-LB	77.50	
14	O-Ring Groove Cutter Upgrade Existing ORG-1/2 w/ORG-3 Tool Block	ORG-3-UPGD	377.50	
14	O-Ring Groove Cutter Retrofit Existing ORG-1/2 to ORG-3 (Parts & Labor)	ORG-3-RF	696.25	
14	O-Ring Groove Cutter Retrofit Existing ORG-1/2 to ORG-3 (Parts Only)	ORG-3-RFP	473.75	
14	O-Ring Groove Cutter Small Bore Adapter Ring	ORG-SBAR	95.00	
14	O-Ring Groove Cutter Tool Block for ORG-1 or 2 (Specify)	ORG-TB12	117.50	
14	O-Ring Groove Cutter Tool Block for ORG-3	ORG-TB3	117.50	
14	O-Ring Groove Cutter Tool Holder with Screw for ORG-1 or 2 (Specify)	ORG-TH12	188.75	
14	O-Ring Groove Cutter Tool Holder with Screw for ORG-3	ORG-TH3	188.75	
14	O-Ring Groove Cutter Dial Adjustment Screw for ORG-3	ORG-AS3	61.25	
14	O-Ring Groove Cutter Replacement Insert Screw	ORG-S	11.25	
14	O-Ring Groove Cutter Torx Wrench	ORG-TW	11.25	
14	O-Ring Groove Cutter Radius Indicator Tip with Lock Nut (ORG-1/2)	ORG-IT	7.50	
14	O-Ring Groove Cutter Zeroing Pin for ORG-1/2	ORG-ZP	6.25	
14	O-Ring Groove Cutter Allen Wrench (3/32", 1/8", or 5/32", Specify)	ORG-AW-	5.00	
14	O-Ring Groove Cutter Hold Down Knob	ORG-HK	8.75	
14	O-Ring Register Plate Most Small 4-cyl	ORP-4	466.25	
14	O-Ring Register Plate Most V-6	ORP-V6	466.25	
14	O-Ring Register Plate Most Inline-5, Inline-6, V-10 & V-12	ORP-6	881.25	
14	O-Ring Register Plate Most Small Block V-8	ORP-V8S	492.50	
14	O-Ring Register Plate Most Big Block V-8	ORP-V8B	610.00	
14	O-Ring Register Plate 4.900" & Up Bore Center, Diesel & Larger V-8	ORP-V8LG	625.00	
14	O-Ring Register Plate Cummins 6B 5.9L Diesel Inline-6	ORP-CMN5.9	1,051.25	
14	Specific O-Ring Register Plates Applications on Request Call 510-7976780 or Email sales@bhjinc.com			
15	Flycutter Head Kit	FCH-2	1,217.50	
15	Flycutter Head SNMN CBN Insert for Cast Iron	FCH-ICBN	240.00	
15	Flycutter Head Carbide Insert for Aluminum	FCH-ICA	28.75	
15	Flycutter Head FCH-1 to FCH-2 Retrofit	FCHSU-CBN	398.75	
15	Precision Straight Edge	PSE-1	432.50	
15	Pressure Test Kit for 4 Cylinder or V-8 Head	PTK-48H	395.00	
15	Pressure Test Kit for Inline-6 (head or block)	PTK-6HB	447.50	
15	Pressure Test Kit for V-6 Head	PTK-V6	376.25	
15	Pressure Test Kit for 4 Cylinder or V-8 Block	PTK-V8	395.00	
15	Pressure Test Kit for V-8 Block (both sides)	PTK-V8X2	613.75	
15	Pressure Test Kit Replacement Gasket	PTK-RG	47.50	
15	Intake Angle Level for Chevy S.B. & Mopar B.B. Heads	VT-4	96.25	
15	Intake Angle Level for 18-Degree Chevy S.B. Head	VT-4A	118.75	
15	Intake Angle Level for 59-Degree Mopar S.B. Head	VT-4B	118.75	
Honing Plates (Torque Plates)				
16-19	Honing Plates (Torque Plates) - See Separate Application & Price Sheets			
18	Head Bolt & Honing Plate Washer 3/8" I.D. x 7/8" O.D. X .120"	HPW-375	1.25	
18	Head Bolt & Honing Plate Washer 7/16" I.D. x 3/4, or 7/8" O.D. x .134"	HPW-437-	1.25	
18	Head Bolt & Honing Plate Washer 1/2" I.D. x 7/8, or 1" O.D. x .164"	HPW-500-	1.25	
18	Head Bolt & Honing Plate Washer 9/16" I.D. x 1-1/8" O.D. x .164"	HPW-562	1.25	
18	Heat Treated Steel Inserts 3/8", 7/16", 1/2" or 9/16" Quantities of 1-99	HTI-199	4.88	
18	Heat Treated Steel Inserts 3/8", 7/16", 1/2" or 9/16" Quantities of 100+	HTI-100+	4.38	



Cylinder Head Tooling			
Catalog Page	Description	Part Number	Racer Net Retail
19	Rocker Stud Extractor	SP-2	176.25
19	Rocker Stud Extractor Replacement Center Stud (SP-2)	SP-2-CS	62.50
19	Hydraulic Rocker Stud Extractor	SP-3	783.75
19	Hydraulic Rocker Stud Extractor Replacement Collet 5/16-24 (SP-3)	SP-3-RC312	117.50
19	Hydraulic Rocker Stud Extractor SP-3 Replacement Collet 3/8-24 (SP-3)	SP-3 RC375	117.50
19	Head Bolt Spotface Cutter	HBS-1	151.25
19	Rocker Stud Boss Cutter	SBC-1	178.75
20	Head-Tru Kit (Specify Application)	HT-	473.75
20	Head-Tru Bore Size Adapter Ring (Specify Bore)	HT-AR	101.25
20	Cylinder Head Fixture	CHF-2	2,575.00
20	Cylinder Head Straightening Plate for 4-cyl & V-8	HSP-4	405.00
20	Cylinder Head Straightening Plate for Inline-6	HSP-6	463.75
21	Cylinder Head Intake Drilling Fixture for Chevy Vortec V-8	VDF-1	512.50
21	Cylinder Head Intake Drilling Fixture for Mopar Magnum V-8	MDF-1	522.50
21	Intake Angle Gauge for Chevy S.B. & Mopar B.B.	IAG-1	120.00
21	Intake Angle Gauge for 18-Degree Chevy S.B.	IAG-2	106.25
21	Intake Angle Gauge for Chevy B.B. & Ford S.B.	IAG-3	153.75
21	Intake Angle Gauge Extra-Long for Chevy B.B., Ford S.B., Pontiac	IAG-3-XL	173.75
21	Intake Angle Gauge for 48-Degree Mopar S.B.	IAG-4	153.75
21	Intake Angle Gauge Set (Includes 1, 2, 3, 4)	IAG-SET	470.00
21	Angle Milling Set-Up Blocks	VT-5	128.75
Valvetrain Tooling			
22	Valve Stem Height Indicator (Large Dia.)	VT-1	170.00
22	Valve Stem Height Indicator (Small Dia.)	VT-1A	170.00
22	Timing Set Gauge for Chains (Most Applications, Specify)	TSG-1A	917.50
22	Timing Set Gauge for Chains (Buick, Ford 351 C & M)	TSG-1A	958.75
22	Timing Set Gauge for Jesel Belts (Most Applications, Specify)	TSG-1B	970.00
22	Timing Set Gauge Mounting Pin Set for Chains (Most Applications, Specify)	TSGP-	205.00
22	Timing Set Gauge Mounting Pin Set for Chains (Buick, Ford 351 C & M)	TSGP-	246.25
22	Timing Set Gauge Mounting Pin Set for Jesel Belts (Most Applications, Specify)	TSGP-	257.50
22	Timing Set Gauge Mounting Pin Set for Jesel Belts (Mopar R5 S.B.)	TSGP-JES-MPR5	385.00
22	Timing Set Drill Fixture for Ford S.B.	TSDF-FOS	416.25
23	Valve Spring Installed Height Caliper (Small Dia.)	VT-2	217.50
23	Valve Spring Installed Height Caliper (Large Dia.)	VT-2A	217.50
23	Valve Angle Comparator	VT-6	61.25
23	Valve Margin Comparator	VMC-1	1,035.00
Rotating Assembly Tooling			
24	Compound Angle Piston Vise	PV-1B	1,640.00
24	Compound Angle Piston Vise Fine Adjust	PV-1B-FA	165.00
24	Piston Flycutter Set	PV-FC 3	121.25
24	Connecting Rod Fixture for Rods from 5.5"-7.75"	CRF-1B	1,405.00
24	Connecting Rod Fixture for Rods from 3"-14"	CRF-2	1,781.25
24	Connecting Rod Fixture Rod Length Indicator and Mounting Bracket	CRF-IND	146.25
24	Connecting Rod Fixture Rod Length Calibration Standard (Specify)	CRF-S-	91.25
24	Connecting Rod Fixture Pin-End Boring Head	CRF-ABH	331.25
25	Connecting Rod Length Gauge	RLG-1	565.00
25	Connecting Rod Length Gauge Calibration Standard	RLG-S	91.25
25	Connecting Rod Length Gauge Slip-Fit Wrist Pin	RLG-P	62.50
25	Quick-Action Crankshaft Grinder Drive Dog (for Driving Snout End)	CD-1	412.50
25	Quick-Action Crankshaft Grinder Drive Dog (for Driving Flange End)	CD-2	412.50
25	Quick-Action Crankshaft Grinder Drive Dog Adapter Set	CD-A	165.00
25	Piston Ring Gauge (Specify Bore)	PRG-1	130.00



Rotating Assembly Tooling				
Catalog Page	Description	Part Number	Racer Net Retail	
26	Crankshaft Stroke Gauge	CS-1	272.50	
26	Piston Measurement Stand	PM-1	653.75	
26	Crankshaft Dual-Key Fixture	CKF-1	402.50	
26	Rod Bolt Stretch Gauge	RBG-1	238.75	
26	Jesel Drive Seal Alignment Tool	SAT-CHS-JBB	37.50	
27	Crankshaft V-Blocks	CVB-1	492.50	
27	Tapered Piston Ring Installer	RC-1	132.50	
27	Tapered Piston Ring Installer w/ Notched O.D. for Stud Clearance	RC-1-S	170.00	
27	Tapered Piston Ring Installer Handle Option, Knurled Steel	RC-1-H	43.75	
27	Harmonic Damper Keyway Fixture	DKF-1	936.25	
27	Harmonic Damper Installation Kit	HD-1	138.75	
27	Harmonic Damper Installation Kit Adapter Sleeves S.A.E. or Metric	HD-1-A	12.50	
27	Harmonic Damper Installation Kit Adapter Sleeve Set	HD-1-AS	37.50	
27	Harmonic Damper Installation Kit Center Stud Replacement	HD-1-CS	36.25	
Chassis Tooling				
28	Differential Narrowing Kit	DNK-1	512.50	
28	Differential Narrowing Kit Additional Axle Plug (Single)	DNK-AP	68.75	
28	Differential Narrowing Kit Additional Carrier Plugs (Pairs)	DNK-CP	110.00	
28	Chassis Alignment Fixture	CAF-1	321.25	
28	Chassis Alignment Fixture Long Ends 7"	CAF-SU-E	68.75	
28	Chassis Alignment Fixture Long Base 27"	CAF-SU-B	233.75	
28	Chassis Weight Mold	CWM-1	181.25	
28	Chassis Weight Mold Engraving	CWM-ENGRAVE	143.75	
Measuring Instruments				
29	Dial Bore Gauge for Valve Guides (.250" - .400")	DBG-1	626.25	
29	Dial Bore Gauge for Lifter Bores (.750" - 1.500")	DBG-2	476.25	
29	Dial Bore Gauge for Cylinders (2.0" - 6.0")	DBG-3	561.25	
29	Dial Caliper (6.0")	DC-6	72.50	
29	Dial Indicator (1.0" Travel , Flat Back or Lug Back)	IND-1	60.00	
8	Deck Height Micrometer	DHM-1	455.00	
8	Deck Height Bore Extension	DHBE-1	212.50	
Harmonic Dampers				
31	Harmonic Dampers - See Separate Application Price Sheet			