



# Counterbore Model Honing Plate Instructions

## Tips For Best Results Using A BHJ Counterbore Model (CB) Honing Plate

1. Use the identical type head gasket that will be used in the final engine assembly. Experience indicates that gaskets can be used repeatedly without loss of accuracy.
2. Always install main caps and tighten to operating torque value.
3. Install any other accessory whose attachment bolts impinge on the cylinder walls. This may include water pump, bellhousing, motor mounts, etc.
4. Always use washers under the bolt heads.
5. Always use the bolts supplied with the Honing Plate.
6. Replace the bolts before the threads deform and cause block thread damage.

The foregoing is intended as a basic guideline. It should not be considered as criteria for a perfect result. Each and every Honing Plate user has their own method and the above tips should be adjusted accordingly.