

PRECISION ENGINEERED EQUIPMENT Product Spotlight

Lifter Bore Honing Stones for Cast Iron Part # LBH-STI-F & LBH-STI-C

BHJ now offers two Lifter Bore Honing Stones for use on hard-alloy cast-iron blocks. Our new Cast Iron Stones provide improved cutting power and extended durability, especially when honing the tough, high-nickel-content cast iron commonly found in many modern aftermarket and OEM engine blocks.



The Benefit: These stones will save time and money when prepping cast iron blocks for new lifters and can be used on everything from older OEM-grade iron blocks, to modern alloy cast iron blocks. The New Cast Iron Stones are available in 150 (Coarse) and 220 (Fine) grits.

Stone-identification stripes (Orange for Fine & White for Coarse) are added in a non-wear location, to make each Cast Iron Stone easy to identify, even when installed in the BHJ Lifter Bore Hone.

BHJ's line of Lifter Bore Honing Stones includes Fine and Coarse grits for cast iron, as well as Fine and Coarse for aluminum and bronze. Call or email for specific part numbers and applications. Also, see the October, 2009 issue of Performance Racing Industry magazine (page 114) for a write-up including BHJ's line of Lifter Bore Hone Stones.

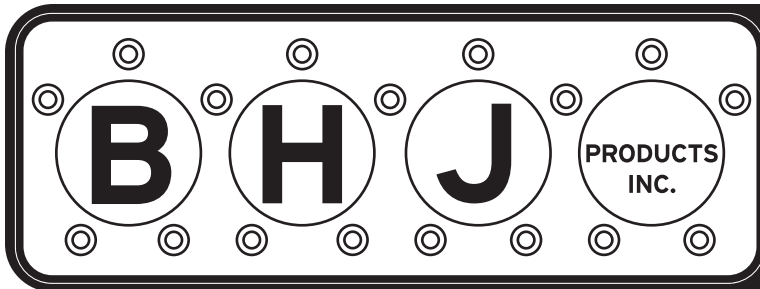


See reverse side for more info
on BHJ's Lifter Bore Honing Kit...

Revised 02/2010

Stock-Up Special!
Buy Four Honing Stones,
Get The Fifth Stone Free.
No Qty. Limit, Mix & Match OK!

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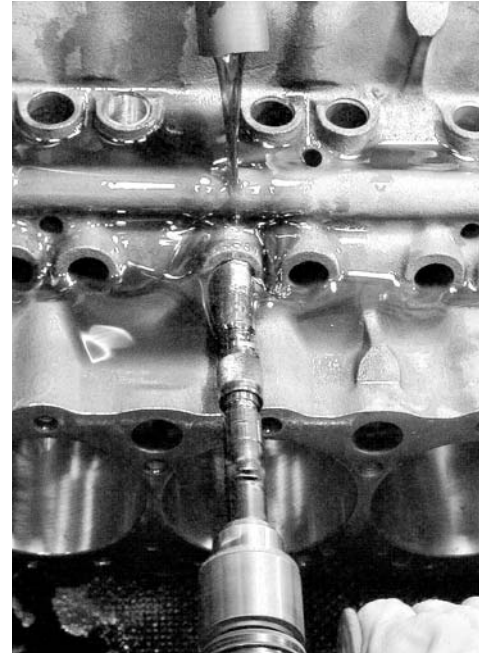
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Call or Email for our Latest Catalog

Lifter Bore Honing Kit Part # LBH-1

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BHJ's Lifter Bore Honing Kit contains everything needed to make fast work of final-sizing lifter bores in cast iron or aluminum blocks, as well as cast iron and bronze lifter bushings, even in tall-deck blocks.

The rigid style Hone utilizes a friction thimble and feed wedge for increasing diameter, a precision universal joint for easy alignment and is operated with a typical 1/2" drive drill. Flexible diameter ranges of .843", .875", .906" and .937" mean this one Kit will accommodate all Chevrolet, Ford, Mopar and .937" lifter bores. 1.062", 1.125" and virtually any custom size is also available separately.



The Lifter Bore Honing Kit includes one Hone assembly, two honing stones (one coarse, one fine) for honing cast iron, bronze and aluminum, one stone shim for extending the use of each stone and four spacer shoes (.843, .875, .906, & .937). The Kit is supplied in a rugged, foam-padded, plastic storage case.



Replacement Stones, Shoes and all other service parts are always available. New cast-iron only honing Stones (see reverse side of this flyer) and bronze or cast iron Lifter Bore Sleeves (lifter bushings) are available separately.

Call or Email for More
Information and Pricing.

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