

## Intake Angle Gauges (IAG)



BHJ's Intake Angle Gauges help identify and resolve issues resulting from incorrectly machined engine components. Cylinder heads, blocks and intake manifolds, or any combination thereof, if not properly machined, can lead to intake leaks. These Gauges expose errors in these critical areas before further machining or assembly is conducted.

The precision-machined Gauges are designed to rest on an assembled block and heads (left), or the underside of an intake manifold (below). Checking for an air-gap either visually or

with a feeler gauge verifies the correct angles, leading to a proper seal.

Manufactured from aluminum alloy and hard anodized for durability, these Gauges are available individually or in Kit form for five different head/block applications: small block Chevrolet and big block Chrysler; 18-degree small block Chevrolet; small block Chrysler; Ford FE and GM B.O.P.; big block Chevrolet and small block Ford.



## Angle Milling Set-Up Blocks (VT-5)

BHJ's Angle Milling Set-Up Blocks will increase productivity for any machinist who uses a level to set up cylinder heads for angle milling. The four Blocks can be used with a dial indicator or precision level (not included) to simplify and improve accuracy in the set-up process.



The Kit includes four precision-machined, aluminum Set-Up Blocks. Each Block is numbered 1, 2, 3 and 4 to correspond with a stock removal value, which is designated in the Instruction Sheet supplied with the Kit. The Blocks can be used separately or stacked together, giving the ability to rapidly and accurately set-up any cylinder head for practically any desired cutting angle.