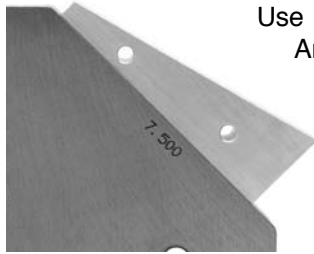


Blok-Tru 60-Degree V-6 Adapter



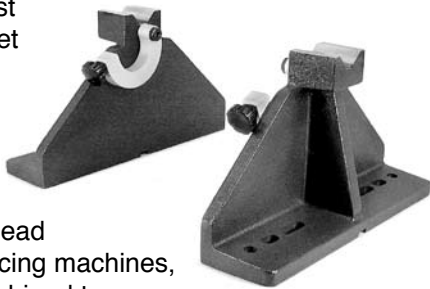
Use of the Blok-Tru 60-Degree Angle Adapter in conjunction with the Blok-Tru plate will allow the machinist to accurately correct the deck surfaces of a 60-degree, V-6 block to the proper angles.

The adapter magnetically adheres to the index surface of the Blok-Tru plate, allowing a V6 block to be indicated in flat or parallel from the top surface of the adapter.

Blok-Tru Fixed Stand Set

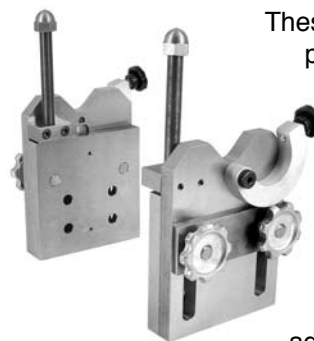
BHJ's massive, cast iron Fixed Stand Set provides level, rigid support of the 2" Precision Support Bar.

Ideal on all conventional overhead automotive resurfacing machines, the Stands are machined to accommodate T-slots in overhead resurfacing machine tables, as well as conventional vertical milling machines with tables measuring 9" x 42" or larger. A column riser will be necessary in most Bridgeport-type applications.



Sold in pairs, each Stand has a hinged latch which, when rotated over the 2" Precision Support Bar, holds the Bar firmly in place with a clamping knob during the set-up operation.

Blok-Tru Adjustable Stand Set



These adjustable Stands are precision-machined to bolt directly onto the bolster plates of the Winona Van Norman 570 and 530 Rotary Broach resurfacers. Sold in pairs, the stands cradle and firmly clamp the 2" Precision Support Bar in place and have independent height adjustment so the main bearing centerline of the block can be adjusted absolutely parallel to the cutter head of the machine.

Blok-Tru V-Blocks

Precision-machined V-Blocks are supplied as standard equipment with the Blok-Tru SV Kit, but will also work in a number of other applications.

Precision-ground and machined in pairs,



they measure 4" x 5" x 1" thick and have a through-hole drilled to accept a 1/2" stud or bolt for clamping. These dimensions are the same as the stacking blocks used on the Storm Vulcan Block Master. The V-Blocks are installed on top of the stacking blocks and cradle the 2" Precision Support Bar.

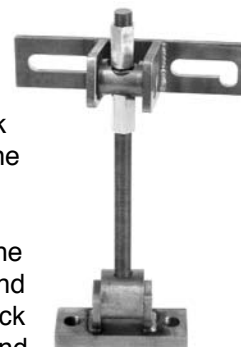
V-Block sets are also available with Hinged C-Clamps with Tightening Knobs. The Clamps are rotated over the 2" Precision Support Bar and tightened, to hold it securely in place during setup. Block thickness is increased to 2", with all other dimensions remaining the same.



Rollover Lock

BHJ's Rollover Lock, normally included in the Blok-Tru WV570 and Stand Kits, is also available separately to control block indexing on many other machine applications.

One end bolts to the block at the motor mount and the opposite end bolts to the machine table. The Jack Screw allows precise adjustment and locks to prevent movement during machining.



Deck Height Micrometer

BHJ's Deck Height Micrometer incorporates an oversize, heavy-duty base, which allows the attached measuring spindle to easily reach from the edge of the deck surface out and down to the Blok-Tru Plate. Actual deck height is determined by adding the measured distance to the Blok-Tru center distance, which is machined on the face of the Blok-Tru Plate.



Winona 2.250 Adapter Sleeves

This pair of precision-machined, bronze Sleeves is installed over each end of BHJ's standard 2" Precision Support Bar to accurately up-size the ends for use in Winona Van Norman equipment which originally came with a 2.250" diameter support bar from the factory. 2" Support Bar not included.

