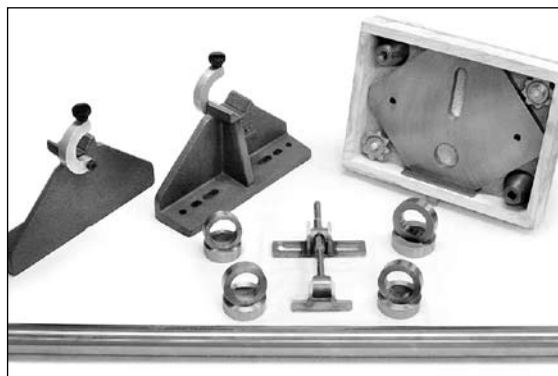


Blok-Tru Fixed Stand Kit



BHJ's Blok-Tru Stand Kit fits a broad range of overhead resurfacing machines with a traversing table or head. All necessary parts are supplied for block set-up and indexing from the table-up. The Blok-Tru Stand Kit includes all parts in the Blok-Tru Basic Kit, with the addition of our 2" Precision Support Bar, four pairs of Main Bearing Bore Adapter Rings to fit the customer's choice of engine applications, one pair of heavy duty, cast iron Fixed Support Stands for block support, a Roll Over Lock to control block indexing and, when necessary, a machine-specific Table Extension Bar (specify machine when ordering).

The Support Stands are machined to accommodate T-slots in overhead resurfacing machine tables, as well as conventional vertical milling machines with tables measuring 9" x 42" or larger. Each Stand includes a hinged Latch which, when rotated over the 2" Precision Support Bar, holds the Bar firmly in place with a Clamping Knob during the set-up operation.

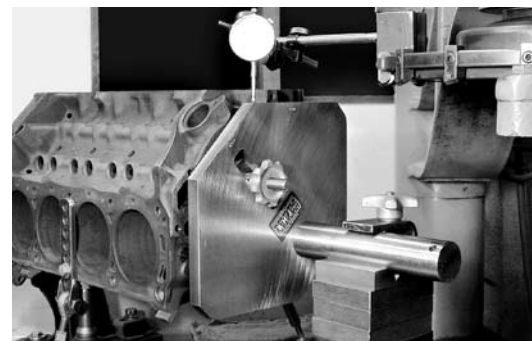
This Kit may also be ordered with optional hardware to allow machining Ford Triton/Modular O.H.C. blocks.

Blok-Tru SV Kit

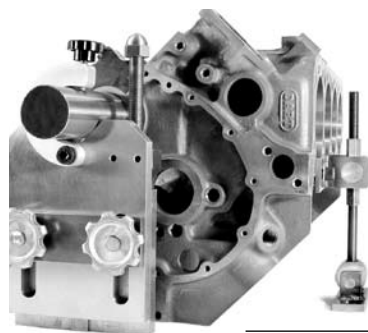
The Blok-Tru SV Kit contains all of the parts necessary to install the Blok-Tru on a Storm Vulcan Blockmaster 85B, 85C, 85EL and 85N.

The Blok-Tru SV Kit includes all parts in the Blok-Tru Basic Kit, with the addition of BHJ's 2" Precision Support Bar, four pairs of Main Bearing Bore Adapter Rings to fit the customer's choice of engine applications and a pair of V-Blocks which mount on top of the existing Storm Vulcan stacking blocks to cradle the 2" Bar.

This Kit may also be ordered with optional hardware to allow machining Ford Triton/Modular O.H.C. blocks.



Blok-Tru Winona Van Norman 570 Kit



The Blok-Tru WV570 Kit works with Winona Van Norman's 570 Rotary Broach. The kit includes all parts in the Blok-Tru Basic Kit, with the addition of a 2" Precision Support Bar, four pairs of Main Bearing Bore Adapter Rings to fit the customer's choice of engine applications. One pair of Adjustable Stands for block support, which bolt to the machine's bolster plates and a Roll Over Lock to control block indexing are also included.

This Kit may also be ordered with optional hardware to allow machining Ford Triton/Modular O.H.C. blocks.

Blok-Tru Winona Van Norman 2.250 Kit

BHJ's BLOK-TRU WV2250 Kit fits Winona Van Norman's "M", "MG", "SM", "VB" and "VM" series, as well as all machines equipped with 2.25" diameter main support bars.

The kit includes all parts in the Blok-Tru Basic Kit, with the addition of a 2" Precision Support Bar, four pairs of Main Bearing Bore Adapter Rings to fit the customers choice of engine applications and one pair of bronze WV Adapter Sleeves to up-size each end of the 2" Precision Support Bar for proper fit into the 2.250" factory stands.

This Kit may also be ordered with optional hardware to allow machining Ford Triton/Modular O.H.C. blocks.

